

# MC-868



## Computer Controlled Automatic Three-System Double-Head Flat Bed Knitting Machine

Whatever you knit



Dimensions	E7-12	E5	
	length: 5252,5 mm*	length: 5252,5 mm*	* including monitor
	width: 960,0 mm	width: 1263,0 mm**	**including additional bobbins
	height: 2150,0 mm	height: 2150,0 mm	
Weight			
net kg (approx.)	1800	1800	

### Technical Specifications

<b>Gauges</b>	E5, 7, 8, 10, 12 (additional gauges on request)
<b>Systems</b>	6 identical systems ( 2x3 or 1 x 6) Any cam system can simultaneously and selectively transfer or receive stitches. Five-way technique: individual selection of long stitch, short stitch, long tuck loop, short tuck loop, and floating. Each system can be used for knitting or transferring not depending on the carriage traverse direction. Transferring is possible from the front to the rear, from the rear to the front, or in both directions simultaneously.
<b>Working Width</b>	2 x 3 systems: 2 x 47 inches (max.) = 2 x 1194 mm 1 x 6 systems: 90 inches = 2286 mm, max. 98 inches = 2489 mm
<b>Conversion</b>	The machine can be converted quickly to a six-system flat bed knitting machine with a maximum working width of 98 inches.
<b>Main Drive</b>	Reversible drive with AC servo motor and flat toothed belt. Programmable speed up to 1,2 m/s (for gauge E10/12: max. 1,1 m/s). Adjustable automatic traverse optimisation.
<b>Carriage</b>	Two light alloy carriages of compact construction.
<b>Needles</b>	Retracted UNIVERSAL spring latch needles with spreading springs for transferring.
<b>Needle Selection</b>	Electronic single needle selection with mono-magnetic switches.
<b>Pressjack®</b>	Pressjack® unit for special stitch constructions 3D patterns and preformed fabrics.
<b>Stitch Length</b>	Two different values controlled by separate step motors, can be programmed not depending on each other as static, dynamic, or selective stitch length, or as combination of those.
<b>Racking</b>	Racking distance max. ± 2,5 inches (max. 5 inches). Unlimited number of individually adjustable racking positions. Programmable stretching. Two pre-defined transferring positions and semi-racking. Centre racking for increased productivity.
<b>Fabric Take-Down</b>	Convenient electronically controlled fabric take-down unit. The take-down force can be programmed or is determined automatically. Fast run and reverse run (for releasing the fabric) can be controlled as required. Individually spring-suspended take-down rollers.



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### Technical Specifications

<b>Yarn Carrier Ralls</b>	4 double profile rails with 8 X 2 yarn carrier boxes. The yarn carrier boxes can be used as single or multiple boxes. The yarn carrier positions can be programmed as required, or they can be optimised automatically.
<b>Yarn Guide Unit</b>	Low bobbin board, height of the yarn guide unit can be adjusted. 32 (48 for gauge E5) combined knot and yarn break detectors with indicator lamps. Self-cleaning yarn brakes. Feed-wheel and yarn-retrieval units.
<b>Intarsia</b>	Normal yarn carriers and special intarsia yarn carriers (option) can be combined on the rails 2 through 7.
<b>Safety Units</b>	Closed transparent cover with electrical end switch according to DIN EN 1088. Emergency shut-down according to EN 418.
<b>Signalling Device</b>	Three-colour highly-visible signal lamp indicating production, operational stop, and error stop.
<b>Fault Detectors</b> important control units.	Yarn breakage, knot, load-up, shock, overload, fabric loss, fabric wind-up, and temperature control of
<b>Maintenance</b>	Programmable needle-bed lubrication unit.

### Control

<b>Control Unit</b>	Modular multi-processor system with CAN field-bus and standard PC as host computer.
<b>Pattern Memory</b>	Dynamic memory management, large knitting programs can be processed. Multiple patterns can be loaded into the memory.
<b>Operating console</b>	Standard 15" multi-sync colour monitor, PC compatible keyboard with trackball.
<b>Recording medium</b>	3.5" HD-diskette.
<b>Programming</b>	All the fabrics can be programmed on the machine directly using convenient and clear lists.
<b>Option</b>	Fast and convenient program generation on the MA-8500 fabric design workstation.
<b>Data storage</b>	On hard disk.
<b>Power Supply</b>	2,5 kVA. Voltage adjustable for 3 x 190 V, 200 V, 230 V, 280 V, 346 V, 400 V, 415 V, 440 V. Mains frequency 50/60 Hz

### Special Equipment

Stitch splitting on each cam system, can be activated by the knitting program, no conversion is required.  
All the functions of the standard equipment are still available without restrictions.  
Pressjack® unit for the rear needle bed.  
Intarsia yarn carrier boxes for tracks 2 through 7.  
Network connection to the MA-8500 fabric design workstation.  
Additional bobbin plates (contained in the standard equipment for gauge E5)  
Plush unit  
Carriage pull-out and turning unit  
Additional yarn guide unit  
Bobbin supports (magnets)  
Plating feeder



The machine with the EC Machine Regulation, the EC Low-Voltage Regulation, the EC Electro-Magnetic Compatibility Regulation, and is provided with the CE mark

Construction and equipment subject to change without notice