

## Computer Controlled Automatic Four-System Double-Head Flat Bed Knitting Machine



Whatever you knit



F7-12 **F**5 Dimensions

> length: 5252,5 mm\* length: 5252,5 mm\* width: 960,0 mm

width: 1263,0 mm\*\*

height: 2150,0 mm height: 2150,0 mm \* including monitor

\*\*including additional bobbins

Weight

net kg (approx.) 1850 1850

## **Technical Specifications**

E5, 7, 8, 10, 12 (additional gauges on request) Gauges

**Systems** 8 identical systems (2 x 4)

Any cam system can simultaneously and selectively transfer or receive stitches.

Five-way technique: individual selection of long stitch, short stitch, long tuck loop, short tuck loop, and floating.

Each system can be used for knitting or transferring not depending on the carriage traverse direction. Transferring is possible from the front to the rear, from the rear to the front, or in both directions simultaneously.

Working Width 2 x 4 systems: 2 x 47 inches (max.) = 2 x 1194 mm

Main Drive Reversible drive with AC servo motor and flat toothed belt. Programmable speed up to 1,2 m/s

(for gauge E10/12: max. 1,1 m/s). Adjustable automatic traverse optimisation.

Carriage Two light alloy carriages of compact construction.

**Needles** Retracted UNIVERSAL spring latch needles with spreading springs for transferring.

**Needle Selection** Electronic single needle selection with mono-magnetic switches.

Pressiack® Pressjack® unit for special stitch constructions, 3D patterns and preformed fabrics.

Stitch Length Two different values controlled by separate step motors, can be programmed not depending on each other as static,

dynamic, or selective stitch length, or as combination of those.

Racking Racking distance max. ± 2,5 inches (max. 5 inches). Unlimited number of individually adjustable racking positions.

Programmable stretching. Two pre-defined transferring positions and semi-racking. Centre racking for increased

productivity.

**Fabric Take-Down** Convenient electronically controlled fabric take-down unit. The take-down force can be programmed or is determined

automatically. Fast run and reverse run (for releasing the fabric) can be controlled as required.

Individually spring-suspended take-down rollers.

**Additional Take-Down** Homogeneous torque distribution by multiple take-down roller bearings. Opening and closing the rollers as well as the

pressure can be programmed as required



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## **Technical Specifications**

Yarn Guide Unit Low bobbin board, height of the yarn guide unit can be adjusted. 32 (48 for gauge E5) combined knot and

yarn break detectors with indicator lamps. Self-cleaning yarn brakes. Feed-wheel and yarn-retrieval units.

Intarsia Normal yarn carriers and special intarsia yarn carriers (option) can be combined on the rails 2 through 7.

Safety Units Closed transparent cover with electrical end switch according to DIN EN 1088.

Emergency shut-down according to EN 418.

Signalling Device Three-colour highly-visible signal lamp indicating production, operational stop, and error stop.

Fault Detectors Yarn breakage, knot, load-up, shock, overload, fabric loss, fabric wind-up, and temperature control of

important control units.

Maintenance Programmable needle-bed lubrication unit.

Control

Control Unit Modular multi-processor system with CAN field-bus and standard PC as host Computer.

Pattern Memory Dynamic memory management, large knitting programs can be processed.

Multiple patterns can be loaded into the memory.

Operating console Standard 15" multi-sync colour monitor, PC compatible keyboard with trackball.

**Recording medium** 3.5" HD-diskette.

**Programming**All the fabrics can be programmed on the machine directly using convenient and clear lists.

Option Fast and convenient program generation on the MA-8500 fabric design workstation.

Data storage On hard disk.

**Power Supply** 2,5 kVA. Voltage adjustable for 3 X 190 V, 200 V, 230 V, 280 V, 346 V, 400 V, 415 V, 440 V.

Mains frequency 50/60 Hz

Special Equipment

Stitch splitting on each cam system, can be activated by the knitting program, no conversion is required.

All the functions of the standard equipment are still available without restrictions.

Pressjack® unit for the rear needle bed.

Intarsia yarn carrier boxes for tracks 2 through 7.

Network connection to the MA-8500 fabric design workstation.

Additional bobbin plates (contained in the standard equipment for gauge E5)

Plush unit

Carriage pull-out and turning unit Additional yarn guide unit Bobbin supports (magnets)

Plating feeder

